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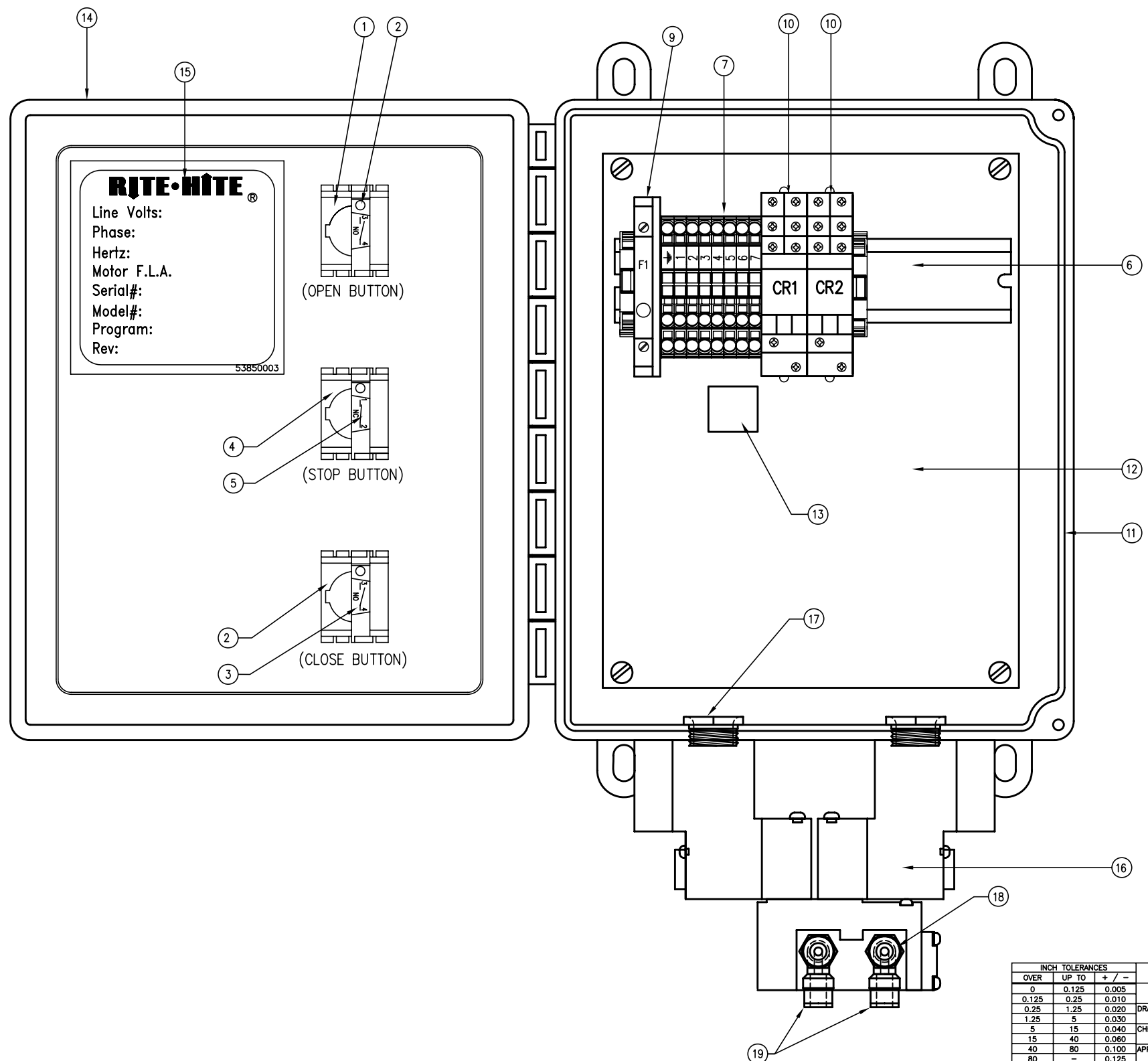
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NEXT ASSEMBLY	FINAL ASSEMBLY
5220-M-071	5220-M-071

REVISION HISTORY					
REV	DESCRIPTION	ECN	DATE	BY	APPROVED
A	ADD ITEM #20 TO PARTS LIST	2948	8/21/2000	JTD	
B	UPDATE DIN RAIL	5950	10/8/2009	LIP	
C	UPDATE TERMINALS	6233	1/11/2011	LIP	



ITEM	QTY	PART NO.	DESCRIPTION
20	1'	75600006	WIRE, 16ga., GRN/YEL, 600V UL
19	3	16950005	CONNECTOR, ELBOW, MALE 1/4" P6520
18	1	55280000	MUFFLER, PNEUMATIC, ASP2
17	2	16900006	CND, NIPPLE, 1/2", SA
A/R		75600009	WIRE, MTW, 16 AWG, BLACK
16	1	73980000	VALVE, 4-WAY 110V
15	1	53850003	LABEL, CONTROL BOX VOLTAGE
OR	1	53850306	LABEL,CBOX,CVR,VERTIGUARD
14	1	53850185	LABEL, CONTROL BOX COVER, SLIDE AIR
13	6	53850068	LABEL, WARNING FLASH
12	2	12200023	BACK PANEL, MACHINED
11	1	43750073	ENCLOSURE, FIBERGLASS
10	2	70350001	SOCKET, RELAY 2-POLE
	2	66450010	RELAY, DPDT 24VDC 5A
9	1	51000002	FUSE, 1 A MDL
	1	73100019	END BARRIER, SINGLE TIER
	1	51000004	FUSE HOLDER, SINGLE TIER
	2	73100024	TERMINAL,END STOP,SCREWLESS
	1	73100087	TERMINAL,WA,CAGE,20A,3HOLE,GND
	1	73100086	TERMINAL,WA,CAGE,20A,3HOLE,BAR
7	7	73100085	TERMINAL,WA,CAGE,20A,3HOLE
6	1	38120006	DIN RAIL,LOW-PROFILE,6-1/2
5	1	17200013	CONTACT, N.C. 3-ACROSS
4	1	72700006	SWITCH, PUSHBUTTON, MUSH. E-STOP (RED)
3	2	17200012	CONTACT, N.O. 3-ACROSS
2	1	72700086	SWITCH, PUSHBUTTON, YELLOW (CLOSE)
1	1	72700085	SWITCH, PUSHBUTTON, GREEN (OPEN)

INCH TOLERANCES		DO NOT SCALE DRAWING		RITE-HITE [®] DOORS INC.	
OVER	UP TO	+	-	DATE	MM-DD-YY
0	0.125	0.005		4/26/1996	
0.125	0.25	0.010			
0.25	1.25	0.020			
1.25	5	0.030			
5	15	0.040			
15	40	0.060			
40	80	0.100			
80	-	0.125			
ANGLES		+/- 1 DEG		INITIAL ECN	2833
FINISH				DATE ISSUED	3/15/2000
				SIZE	C
				MODEL NUMBER	1370
				DWG NO	5220E001
				SCALE	9"=1"
				PART #	17250095,107
				SHEET	C

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REV C SHEET 5220E001