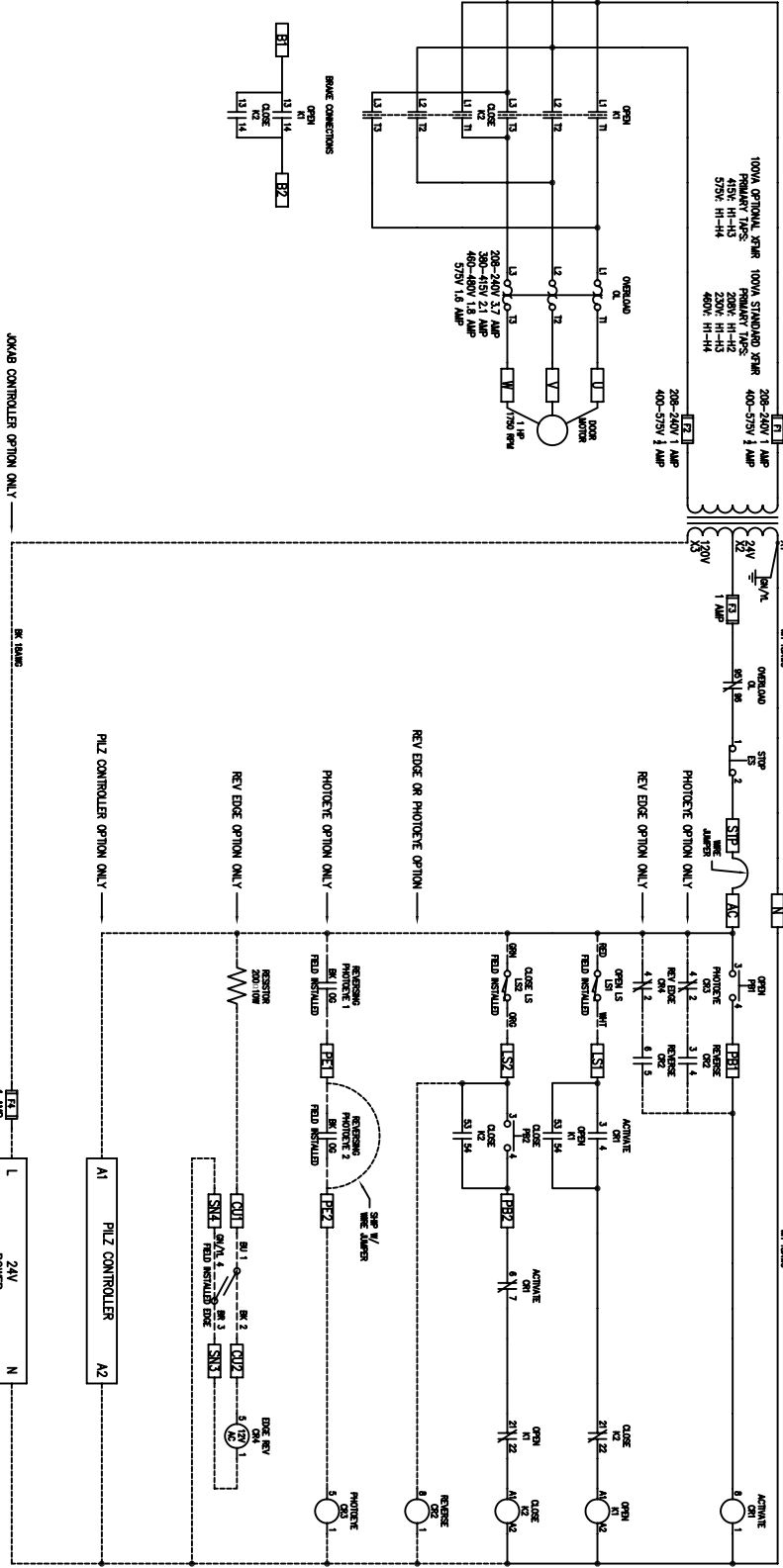
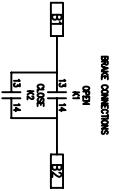
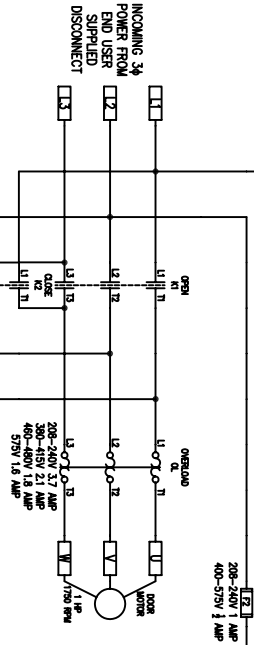


REV	DESCRIPTION	DATE	BY	CHK

CAUTION:
ALL BLACK WIRES ARE AT
POTENTIALLY LETHAL VOLTAGE.

CONTROL WIRING
TO BE 18 AWG
RED UNLESS
OTHERWISE NOTED

100VA OPTIONAL 270V 100VA STANDARD 270V
PRIMARY TAPS: 415V HI-H13
200V HI-H12
200V HI-H11
575V HI-H4



NOTE: BRANCH CIRCUIT PROTECTION
MUST BE SUPPLIED BY THE END USER
AND COMPLY WITH ALL NATIONAL AND
LOCAL ELECTRICAL CODES. SIZING FOR
PROTECTIVE DEVICES MAY BE BASED
ON INTERMITTENT DUTY.

VOLTAGE	MOTOR F.L.A.
208-240	3.65 AMPS
460-480	1.83 AMPS
575	1.5 AMPS
380-400	2.1 AMPS

8 7 6 5 4 3 2 1

RYTHER-HITVE
DOORS INC.
MACHINE GUARDING
WIRING DIAGRAM
5210E030
REV 1.0
11/2/2007
11/2/2007
1746 X